

Front Center Seatbelt Buckle - Regular Cab

Base Part Number: Base Part Number: 61202

Removal

NOTE: Removal steps in this procedure may contain installation details.

1. Remove the front center seat.
Refer to: [Front Center Seat](#) (501-10A Front Seats, Removal and Installation).
2. Raise the seat cushion.



3. Remove the cup holder.



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4. Remove the screws and the seat storage tray.



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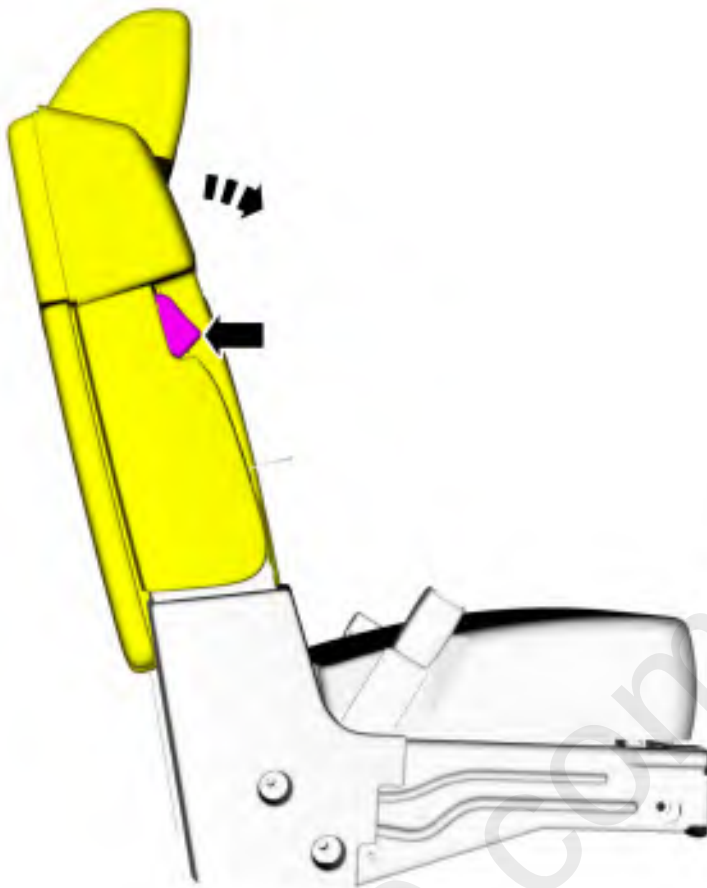
5. Lower the seat cushion.



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6. Release the seat latch and fold the seat backrest down.

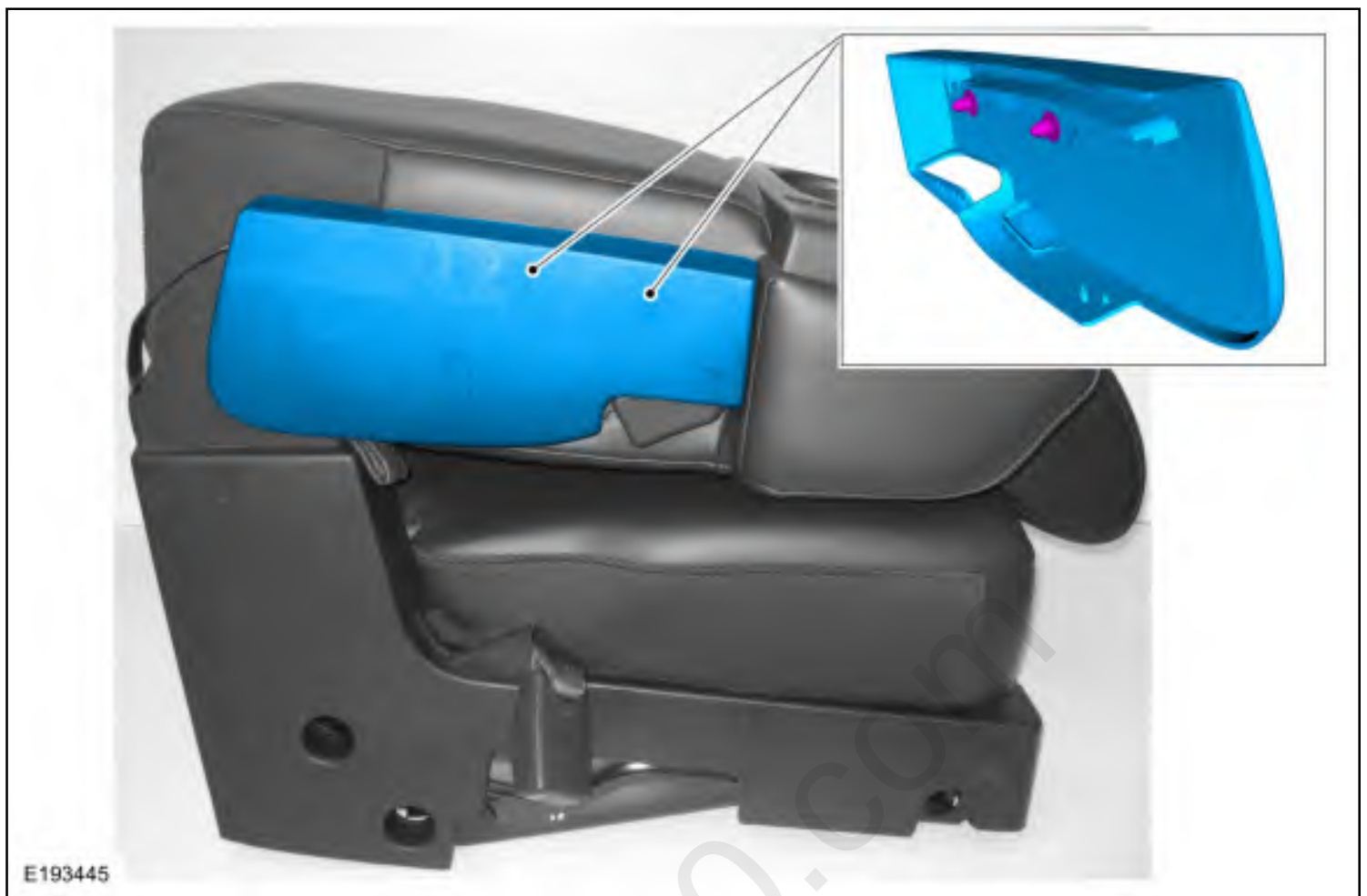


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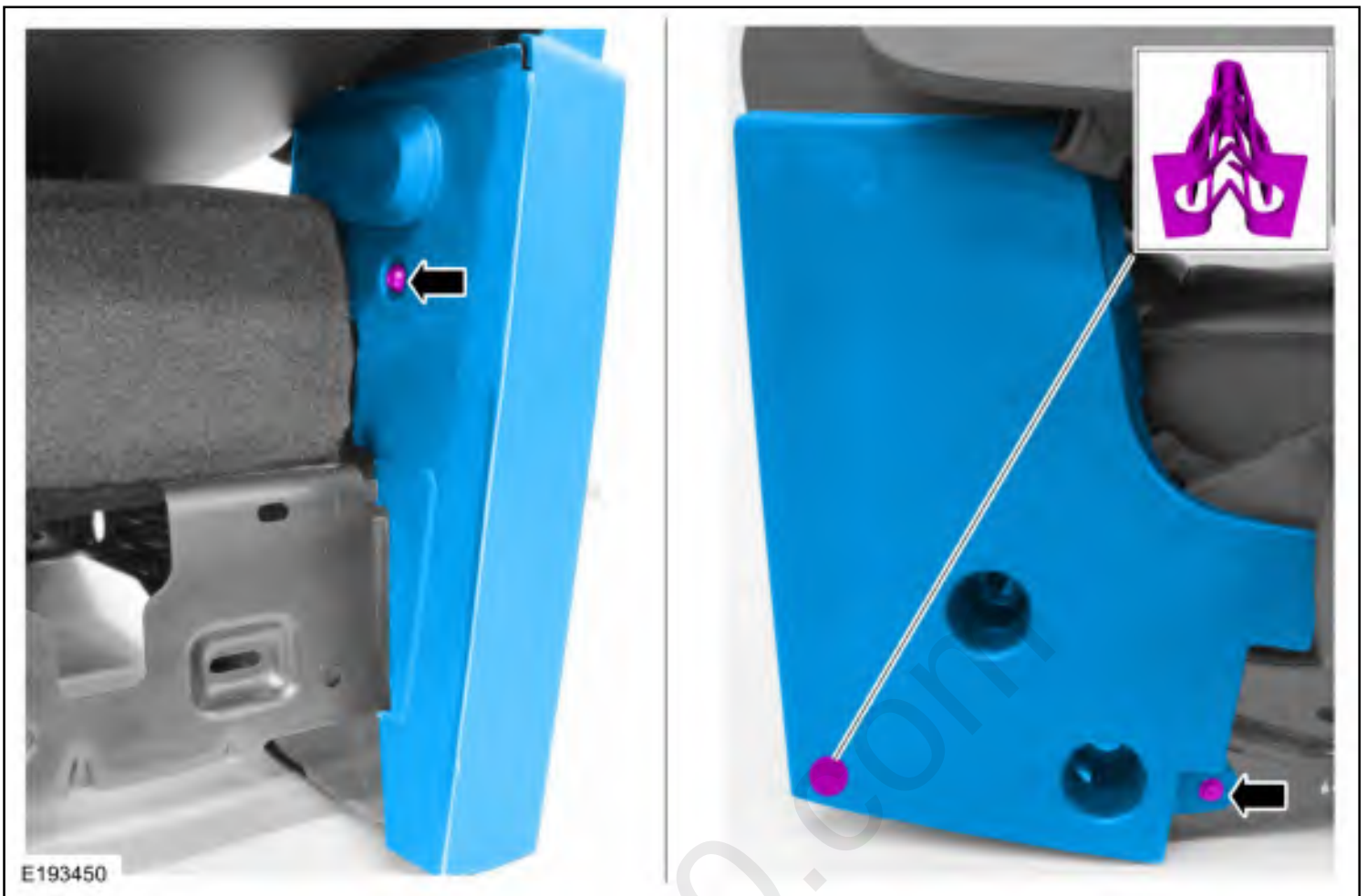


RH buckle

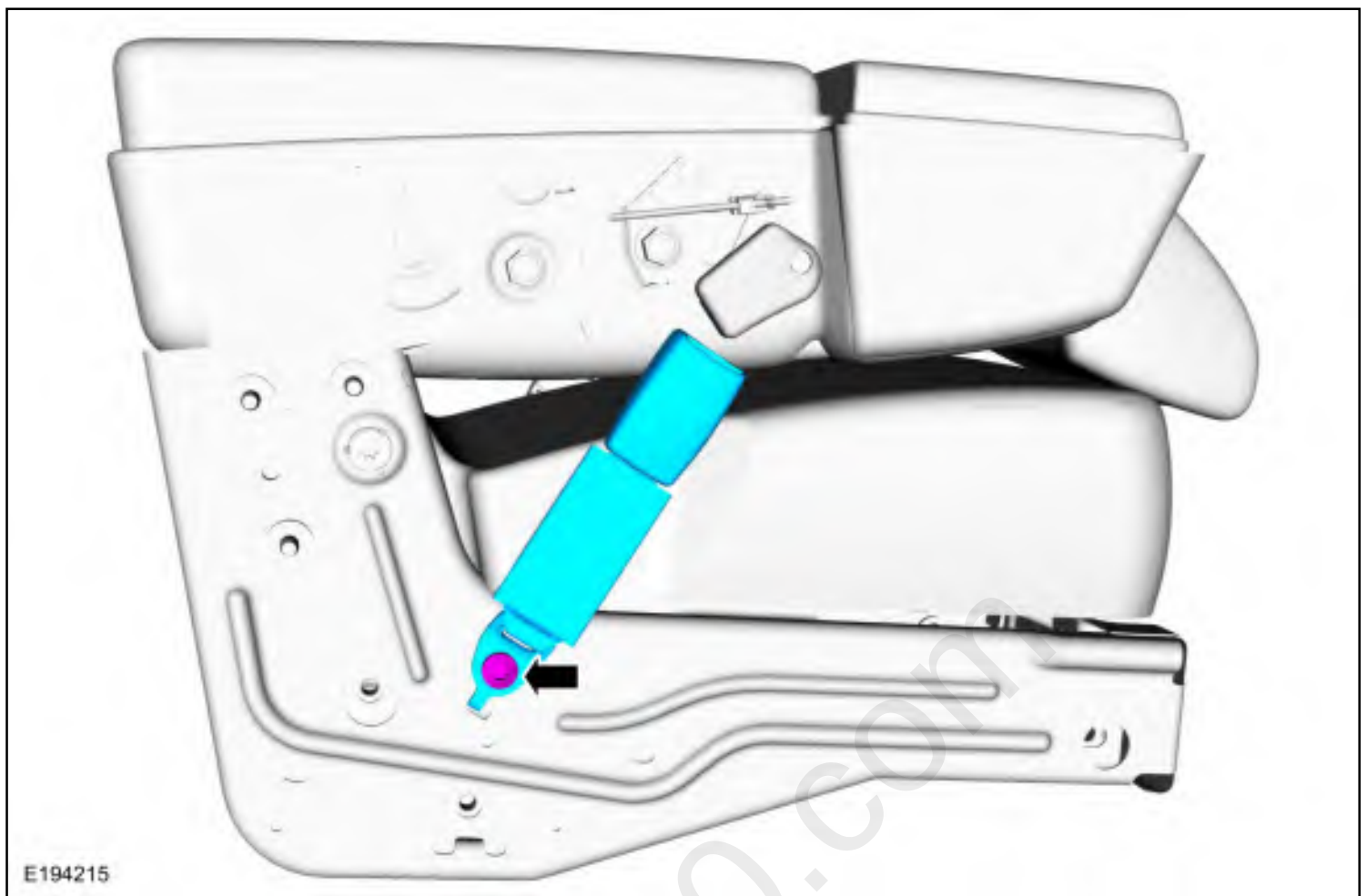
7. Remove the backrest latch cover.



8. Remove the screws, release the retaining clip and remove the RH side shield.

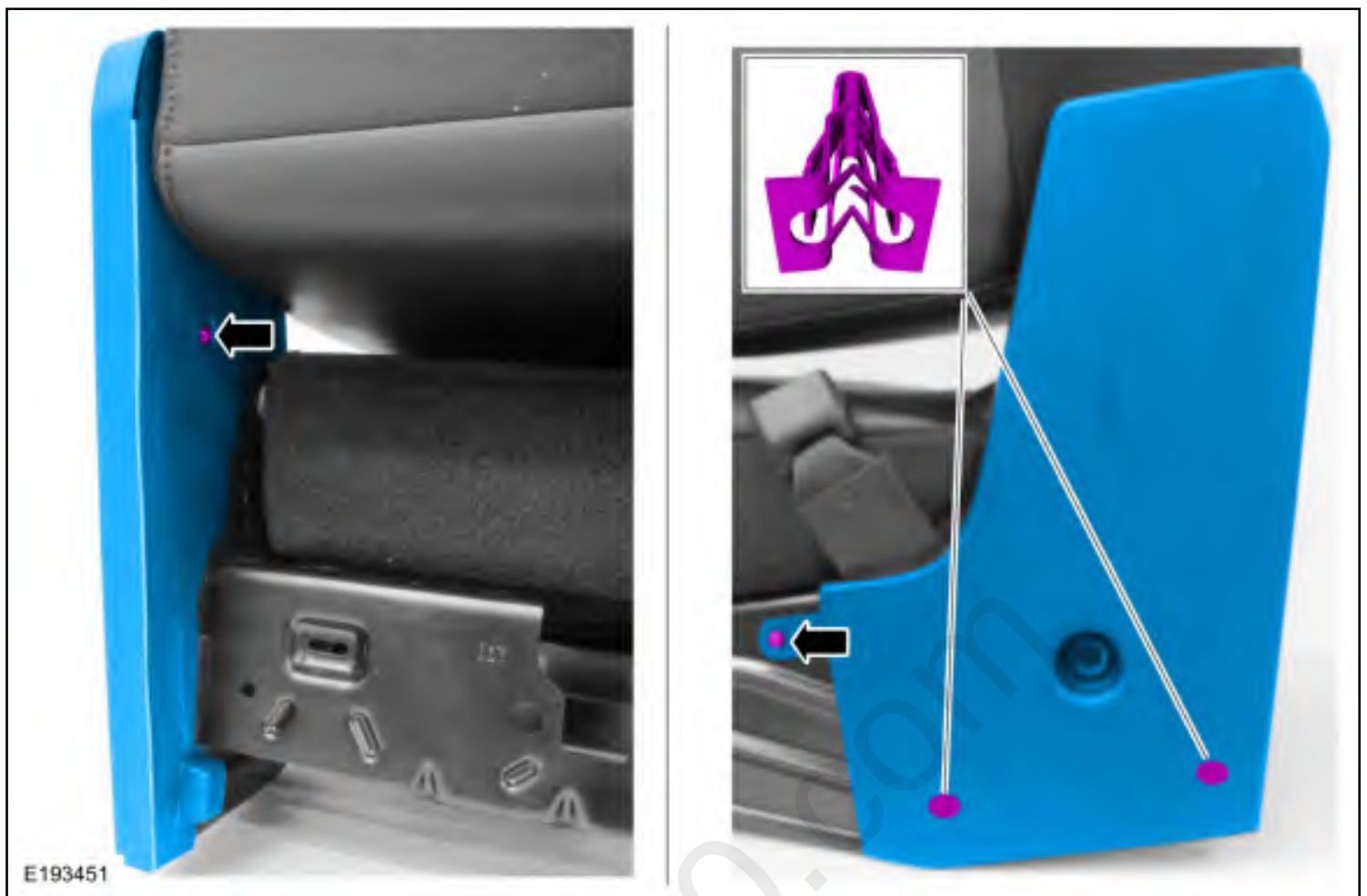


9. Remove the bolt and the safety belt buckle.
Torque: 30 lb.ft (40 Nm)

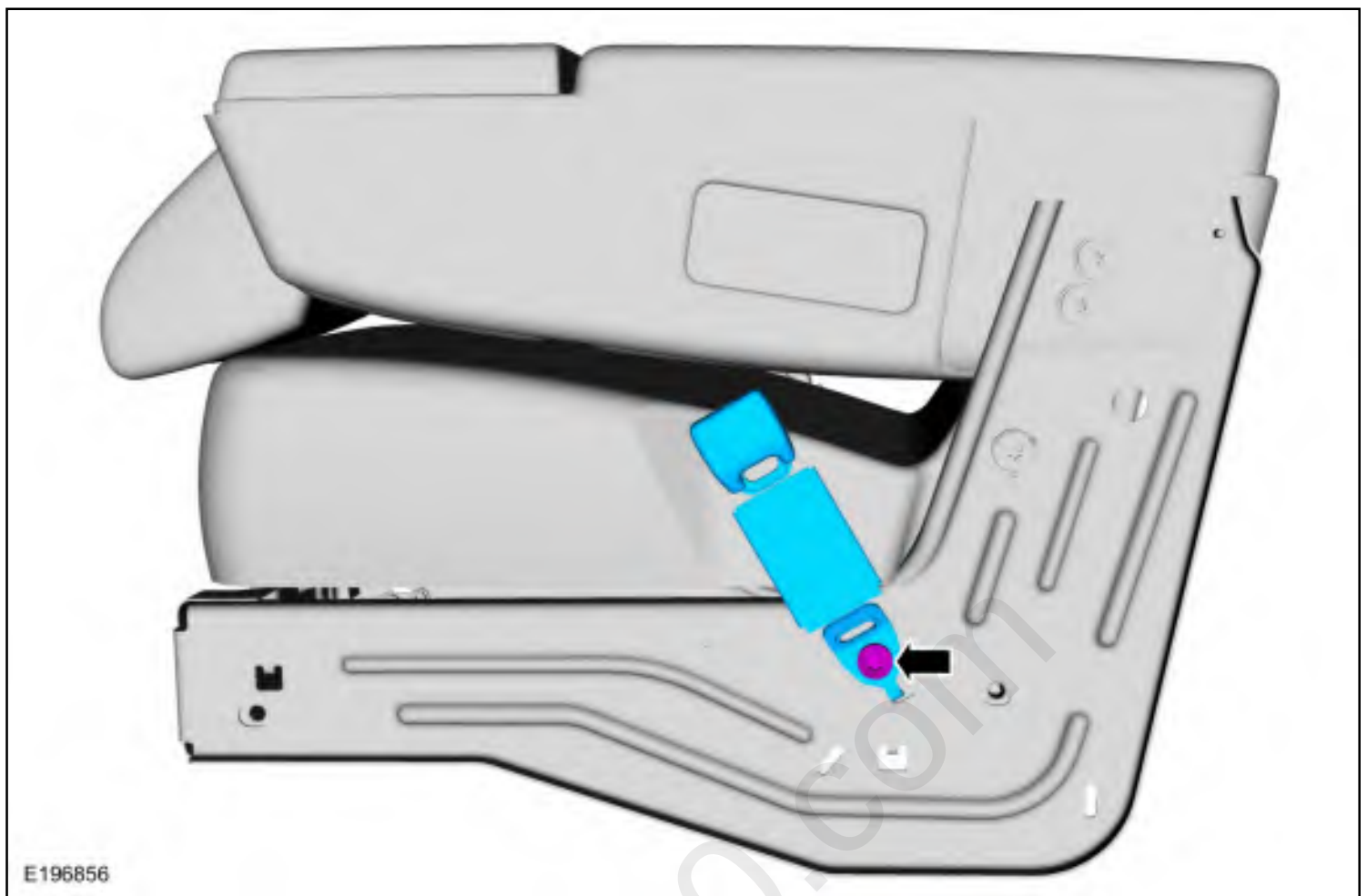


LH detachable anchor

10. Remove the screws, release the retaining clips and remove the LH side shield.



11. Remove the bolt and the detachable safety belt anchor.
Torque: 30 lb.ft (40 Nm)



Installation

NOTE: During installation, make sure the safety belt webbing is not twisted and the safety belts and buckles are accessible to the occupants.

1. To install, reverse the removal procedure.
2. Check the active restraint system for correct operation.
Refer to: [Seatbelt Systems](#) (501-20A Seatbelt Systems, Diagnosis and Testing).